

THE ROVER COMPANY LIMITED
S E R V I C E D E P A R T M E N T

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TO ALL DISTRIBUTORS AND DEALERS

SECTION 1. WORKSHOP AND SPARE PARTS INFORMATION

Item 74 SUBJECT: **EXHAUST VALVE.**
 MODELS: 1952-55 Land-Rover. 1954 "60" and "90". 1955 "60", "75" and "90".
 COMPLAINT: Squeak from valve stem.
 CURE: Fit longer exhaust valve.
 PART No.: Exhaust valve 6 264137.
 COMM. No.: Engines numbered:
 "75": 54300229 onwards.
 "90": 55301062 onwards.
 REMARKS: The latest type exhaust valve is .056 in. (1.42 mm) longer than the previous type; this alters the angle at which the exhaust rocker operates thereby minimising side thrust on the exhaust valve stem. The two types of exhaust valve are completely interchangeable, the difference in length being accommodated by means of the tappet adjusting screw.

Item 75 SUBJECT: **SPEEDOMETER CABLE.**
 MODELS: 1950-54 Car.
 COMPLAINT: Cable "kinking" at speedometer head end when instrument panel is lowered.
 CURE: Fit 1955 type speedometer cable complete with clips and grommet as detailed below:—

PART Nos. SPEEDOMETER CABLE COMPLETE ASSEMBLY 1 264144 1950-54 Car R.H.D.

Comprises:

Speedometer cable	1	248198
Grommet in dash for speedo cable	1	263524
Clip for cable guide spring	1	248206
Bolt (2 B.A.— $\frac{1}{2}$ " long)	} Fixing clip to speedo cable inner spring	1	234603
Nut (2 B.A.)		1	2247
Clip fixing cable to engine	1	3621
Fitting instruction	1	264354

SPEEDOMETER CABLE COMPLETE ASSEMBLY 1 264145 1950-54 Car L.H.D.

Comprises:

Speedometer cable	1	248199
Grommet in dash for speedo cable	1	263524
Clip for guide spring	1	248206
Bolt (2 B.A.— $\frac{1}{2}$ " long)	} Fixing clip to speedo cable inner spring	1	234603
Nut (2 B.A.)		1	2247
Fitting instruction	1	264354

Item 76 SUBJECT: **FIXED WINDOW FOR SIDE SCREEN.**

MODELS: 1955 Land-Rover.

MODIFICATION: 3/16 in. (4,76 mm) toughened sheet glass replacing 3/32 in. (2,38 mm) perspex.

PART Nos.: Fixed window, front 2 306405
 Retainer for window 2 306406
 Drive screw fixing retainer.... .8 78126

COMM. Nos. Vehicles numbered:
 86: 57100454, 57130470, 57160465, 57630030 and 57660154.
 107: 57200073, 57230152, 57260139, 57730036 and 57760060 onwards.

REMARKS: The toughened sheet glass can be used in place of the perspex type on any 1954 and earlier 1955 Land-Rovers. When used as a replacement for the perspex type the Retainer, Part No. 306406, must also be fitted.

Item 77 SUBJECT: **BODY TOUCH-UP PAINT PENCILS**

MODELS: 1950-55 "60", "75" and "90".

PART Nos.: Body touch-up paint Black 1 264994
 Body touch-up paint Ivory 1 264995
 Body touch-up paint Sage-Green 1 264996
 Body touch-up paint Light-Green 1 264997
 Body touch-up paint Light-Grey 1 265000
 Body touch-up paint Smoke-Blue 1 265001

COMM. Nos.: "60": 53300062.
 "75": 54300058.
 "90": 55300325.

REMARKS: The Body Touch-up paint pencils are loaded with 8 c.c. of cellulose base paint which is the same colour as the container. They are suitable for touching up small scratches, etc., and should be used as follows:—

1. Thoroughly clean surface to be painted.
2. Shake the container well.
3. Remove cap, tip down and apply.
4. Regulate flow by pressure on brush.
5. Wipe nozzle, container and cap after use and replace cap tightly.

Replacement pencils in any of the colours listed above can be obtained from the Rover Service Department.

NOTE: With dual colour cars the pencil supplied is suitable for the lower colour only.

SECTION 2.

POLICY

Item 78 SUBJECT: **1955 "60", "75" AND "90" HAND BRAKE AND "75" AND "90" FRONT BRAKE SHOES.**

REMARKS: Many requests have been received for information on fitting the 1955 type hand brake and front brake shoes etc., on earlier models.

Will all concerned please note that it is not our policy to carry out the above modifications on any earlier car.