

MODELS AFFECTED  
1948-50 LAND-ROVER.

UNIT AFFECTED  
BODY

### COMPLAINT.

#### SIDE SCREEN HINGE FRACTURED.

#### REMEDY.

A special hinge plate has been designed as a Service replacement in cases where the fabricated wire hinge on the side screen has fractured. The hinge plates and fittings are available from our Spares Department under the following part numbers :—

Description	Qty.	Part Number
Hinge plate R.H. ....	1	301916
Hinge plate L.H. ....	1	301917
Backing plate for hinge ....	2	301918
Bolt ( $\frac{1}{4}$ in. x $1\frac{3}{4}$ in.)	4	215064
Spring washer	4	3074
Nut ( $\frac{1}{4}$ in.)	4	2823

The procedure for fitting this hinge plate is as follows :—

Remove the door complete with side screen from the vehicle. Mark off and drill the two  $\frac{1}{4}$  in. (6,5 mm.) clearance fixing holes for the new hinge plate in the side screen frame. The plate, which has slotted fixing holes, must be so positioned that its hinge pin is accurately in line with the two door hinge pins; the use of a straight-edge is essential for this operation.

Secure the hinge plate on the outer side of the side screen, with a backing plate on the inside, by means of the two bolts, spring washers and nuts.

Replace the door and side screen and adjust the hinge bracket on the windscreen so that there is no strain on the new hinge.

#### ACTION TO BE TAKEN.

The modified hinge plate should be fitted immediately upon receipt of the complaint, as continued use of the vehicle with a loose side screen will result in damage to the door.