

Bulletin  
Number 5023

Issue 1

Date 27.10.48

Sheet 1 of 1 Sheet

**MODELS AFFECTED**

1948 "60" and "75"

1948 Land-Rover

**UNIT AFFECTED**

**ENGINE**

**COMPLAINT**

**EXCESSIVE WEAR OF FAN BELT**

**SUBJECT**

Excessive wear of fan belts is invariably due to malalignment of the pulleys, chiefly that on the dynamo. In some instances, however, initial slackness in the belt may be the cause.

When changing a fan belt, check for malalignment. A suitable tool for this purpose can be made from  $\frac{1}{8}$ " (3 mm.) mild steel strip  $\frac{3}{8}$ " (16 mm.) wide and 24" (610 mm.) long; bend a radius at one end to suit the dynamo pulley, the end to finish past the pulley centre line, thus forming a hook.

To correct any misalignment reduce the length of the distance pieces or add suitable shims at the dynamo mountings.

It is advisable to check the belt adjustment at frequent intervals and take up any slackness by adjusting the dynamo.

This sheet replaces that already in your file which bears the SAME bulletin and sheet numbers, but of a LOWER issue number. The old copy should be removed and destroyed.