

MODELS AFFECTED

LAND-ROVER (LATE 1951-1953)

UNIT AFFECTED

BODY (FRONT WINGS)

COMPLAINT. A. FRONT WING VALANCE SPLIT ADJACENT TO  
UPPER RADIATOR GRILLE SECURING BOLT

B. FRONT WING SPLIT AT UPPER REAR CORNER

REMEDY.

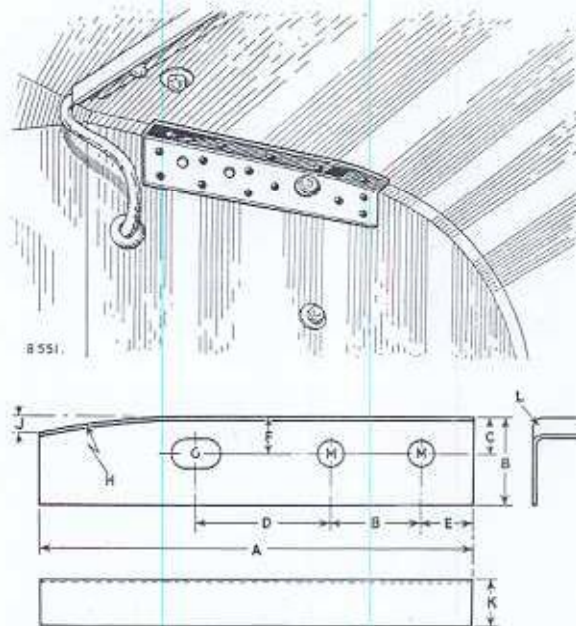
It is not necessary to scrap the complete wing ; an efficient repair can be made by securing a reinforcing angle inside the wing over the split.

- A. A suitable reinforcement, illustrated at Fig. 1, can be ordered from our Spares Department (part number R.H. 304065 and L.H. 304066) ; alternatively it can be produced locally from 18 S.W.G. (.048 in., 1,25 mm.) mild steel sheet or 16 S.W.G. (.064 in., 1,5 mm.) half-hard Birmabright, e.g., use a scrap tailboard or rear wheelarch panel.

It should be secured in the position shown by a number of rivets or 2 B.A. bolts and must extend 2 in. (50 mm.) in front of the grille fixing bolt, i.e., well into the radius of the wing top panel.

If made from steel, it should be painted or otherwise rust-proofed before fitting.

Such a reinforcement has been fitted on all vehicles produced since February 1952.



- A—6 in. (152,5 mm.)
- B—1¼ in. (31,75 mm.)
- C—½ in. (12,7 mm.)
- D—1 ⅝ in. (48 mm.)
- E—¼ in. (19 mm.)
- F—⅜ in. (13,1 mm.)
- G—1 slot ¼ in. x ⅛ in. (19 mm. x 11,1 mm.)
- H—6½ in. (165 mm.) radius.
- J—⅜ in. (7 mm.)
- K—⅝ in. (17,5 mm.)
- L—½ in. (3,2 mm.) radius.

Left-hand part dimensioned.

Right-hand part symmetrically opposite.

Fig. 1. Reinforcement at grille fixing.

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B. A reinforcement illustrated at Fig. 2 can be ordered from our Spares Department (part number R.H. 304430 and L.H. 304431); alternatively, it can be produced locally from 18 S.W.G. (.048 in., 1,25 mm.) mild steel sheet.

It should be secured in the position shown by means of 2 B.A. bolts and painted or otherwise rust-proofed before fitting.

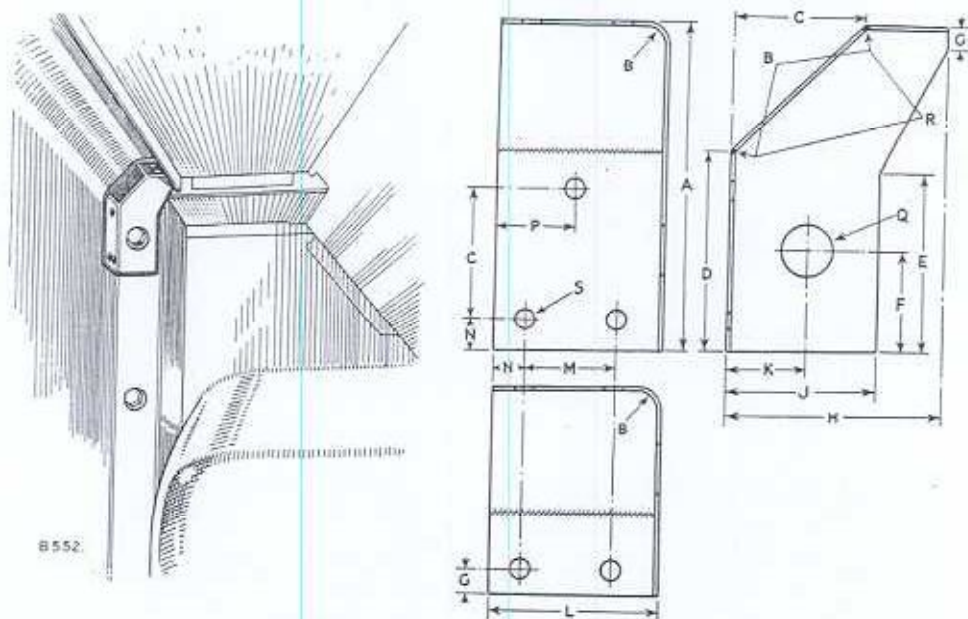


Fig. 2. Reinforcement at upper rear corner.

A—3½ in. (82,5 mm.)	F—¾ in. (24,2 mm.)	K—¾ in. (19,4 mm.)	P—½ in. (19 mm.)
B—¼ in. (6,4 mm.) radius	G—¼ in. (6,4 mm.)	L—1⅝ in. (41,25 mm.)	Q—1 hole ½ in. (12,7 mm.) dia.
C—1¼ in. (31,75 mm.)	H—2 ⅜ in. (52 mm.)	M—⅞ in. (22,2 mm.)	R—Weld corners
D—2 in. (50,8 mm.)	J—1 ⅞ in. (37 mm.)	N—⅜ in. (7,9 mm.)	S—5 holes to suit securing bolts.
E—1 ⅞ in. (42,25 mm.)			

Right-hand part dimensioned.

Left-hand part symmetrically opposite.