

MODELS AFFECTED
1948-53 LAND-ROVER

UNIT AFFECTED
STEERING COLUMN

STEERING INNER COLUMN AND NUT

1. DESIGN CHANGE.

An alteration in steering column design has been made. The change affects only the inner column and main nut and was introduced on new Land-Rovers as from vehicles numbered:—

✓ 36103433, 36133245, 36162792, 36633498, 36661341,
36300005, 36330005 and 36360003 onwards.

The new parts comprise a steel main nut and case-hardened inner column, in place of the original bronze nut and steel column.

2. INTERCHANGEABILITY.

As the dimensions of the column thread have been altered and owing to the fact that columns and nuts are selectively assembled by the manufacturer, the new parts must always be supplied and fitted together. In this way, they are completely interchangeable with the original pattern and may therefore be used on all Land-Rovers produced to date. Part number details are as follows:—

Part No. 242302. ✓ Inner column and main nut assembly R.H.D. Models.
Replaces Part No. 261425 Inner column and nut.

Part No. 242303. Inner column and main nut assembly L.H.D. Models.
Replaces Part No. 261424 Inner column and nut.

3. SPARE PARTS PROCEDURE

Part Nos. 242302 and 242303 should always be used for replacement purposes on vehicles bearing serial numbers higher than those listed in Paragraph 1.

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