

Issue 1

Date 6.3.53

Sheet 1 of 1 Sheet

MODELS AFFECTED  
1948-51 LAND-ROVER

UNIT AFFECTED

ENGINE

Several complaints have been received recently under the heading:—

**COMPLAINT:**

**OIL LEAK FROM REAR MAIN BEARING AFTER FITTING  
REPLACEMENT ENGINE**

**CAUSE:** Faulty crankcase breathing.

**REMEDY:** In all cases, investigation has shown that the oil leak was due to pressure developed in the crankcase as a result of faulty installation of the crankcase breather pipe. It is essential to ensure that:—

1. The rubber connection between the breather pipe and air cleaner elbow is not distorted. Rectify as necessary by slightly bending the breather pipe.
2. The restrictor in the elbow (if fitted) is quite clear.