

MODELS AFFECTED

1948-53 LAND-ROVER

UNIT AFFECTED

ENGINE

REPLACEMENT ENGINES FOR SPECIAL VEHICLES

Only standard engines are supplied by our Spares Department for all Land-Rovers and a certain amount of preparatory work must therefore be carried out before installing replacement engines in vehicles fitted with an oil cooler or engine governor, etc., including Welding Outfit vehicles and Fire Engines.

The following action must be taken:—

HOME MARKET.

1. Remove the original engine from the vehicle and transfer components as necessary to the reconditioned engine as detailed below:—

1	2	3	4
Transfer from original to new engine Part No.	Description	Remove from new engine before fitting Part No.	Remarks
231799	Inlet manifold assembly	218954	Welding Outfit vehicles only. * } Recondition original } pump before fitting ‡ } to new engine.
214997	Oil pump assembly	214989	
No part number	Oil pump assembly	234310	Renew original spring if necessary. *Renew original filter if necessary. ‡
232182	Set screw locating pump	09039	
232245	Adjusting screw for relief valve	09037	
232244	Spring for relief valve	07488	
232350	Oil sump filter	09071	
234541	Crankcase sump	233444	
232178	Fan	218203	
233803	Distance piece for fan pulley	233802	
218563	Fan pulley	230492	
—	Boits fixing thermostat housing (3 off)	215191	
232955	Studs fixing thermostat housing (3 off)	—	
212379	Thermostat housing	233483	

* Engines numbered prior to 16102272 and 16131649.

‡ Engines numbered 16102272 and 16131649 onwards.

2. Return the new parts not required (listed in Col. 3) in the packing case with the old engine, enclosing a note advising "Loose parts removed from Engine No., not required as engine was fitted in a special vehicle." The advice note covering return of the old engine should also be endorsed in this manner.

EXPORT MARKET.

Transfer components as necessary in accordance with the table above.