

MODELS AFFECTED

1948-51 LAND-ROVER

EXPORT  
only

UNIT AFFECTED

ENGINE

### SUPPLY OF NEW ENGINES

It is intended to supply 2-litre Land-Rover engines against all outstanding and future orders for new 1.6 litre (1948-51) engines.

The two types of engine are not directly interchangeable and it is therefore necessary to supply a pack of conversion parts in addition to a standard 2-litre engine; the conversion parts will be supplied at no extra charge.

It must be noted that it will be the responsibility of the vehicle operator or dealer to ensure that correct part numbers are quoted when subsequently ordering replacement parts for 2-litre engines fitted in 1948-51 vehicles.

Details of the conversion parts required are as follows:—

#### ENGINE COMPLETE ASSEMBLY

Engines numbered 860001 to 06100200 (Original Part No. 218517)

Supply Engine Part No. 233551 and  
Conversion pack Part No. 262869, comprising

Part No.	Description	Qty.
219590	Clutch withdrawal sleeve	1
262659	Choke tube	1*
262448	Jet, accelerator pump	1*
260173	Main jet	1*
260175	Correction jet	1*
260269	Pilot jet	1*
236527	Elbow for air cleaner	1*
231594	Air seal for elbow	1
236528	Connecting tube	1*
232451	Clip, connecting tube to elbow	1
232992	Clip, elbow to carburetter	1
230996	Breather filter for top cover	1*
231144	Set screw fixing filter	1*
236406	Oil filler cap	1*

Engines numbered 06100201 onwards (Original Part Nos. 234051 and 235365).

Supply Engine Part No. 233551 and  
Conversion pack Part No. 262870, comprising all items listed above marked \*

Re-issued 6.3.53 to correct part numbers for main, correction and pilot jets.

This sheet replaces that already in your file dated 12.9.52, which should be removed and destroyed.

Issue 3

Date 6.3.53

Sheet 2 of 2 Sheets

MODELS AFFECTED

1948-51 LAND-ROVER

UNIT AFFECTED

ENGINE

ENGINE, STRIPPED ASSEMBLY

Engines numbered 860001 to 06100200 (Original Part No. 261560)

Supply Engine Part No. 262650 and  
Conversion pack Part No. 262871 comprising:—

Part No.	Description	Qty.
219590	Clutch withdrawal sleeve	1
262659	Choke tube	1†
262448	Jet, accelerator pump	1†
260173	Main jet	1†
260175	Correction jet	1†
260269	Pilot jet	1†
236527	Elbow for air cleaner	1†
231594	Air seal for elbow	1
236528	Connecting tube	1†
232451	Clip, connecting tube to elbow	1
232992	Clip, elbow to carburetter	1
230996	Breather filter for top cover	1†
231144	Set screw fixing filter	1†
236406	Oil filler cap	1†
262441	Distributor advance springs, set	1†

EXPORT  
only

Engines numbered 06100201 onwards (Original Part No. 262067)

Supply Engine Part No. 262650 and  
Conversion pack Part No. 262872, comprising all items listed above marked †

ENGINE, SUB-ASSEMBLY (Cylinder block, crankshaft, pistons and valves assembly)

All 1948-51 Engines (Original Part No. 262662)

Supply Engine Part No. 262663 and  
Conversion pack Part No. 262873, comprising:—

Part No.	Description	Qty.
262659	Choke tube	1
262448	Jet, accelerator pump	1
260173	Main jet	1
260175	Correction jet	1
260269	Pilot jet	1
262441	Distributor advance springs, set	1
231046	Cylinder head gasket	1

Re-issued 6.3.53 to correct part numbers for main, correction and pilot jets.  
This sheet replaces that already in your file dated 12.9.52, which should be removed and destroyed.