

INTERNAL SERVICE BULLETIN (DEFECTS).

No. 50015.

June 1st. 1950.

UNIT AFFECTED.

Body.

MODELS.

1949/50 Land-Rover.

COMPLAINT.

Paint peeling off.

RE.

Lack of adhesion due to moisture penetration.

REMEDY.

Strip and repaint affected parts :-

- (a) Strip off paint with proprietary brand of stripper.
- (b) Clean of any wax residue with cleaning solvent.
- (c) Passivate the surface, wash down with cold water and dry off.
- (d) Spray with half-hard air dry synthetic (Rover No: BRONZE GREEN 1 pint. T2069, 1 quart. T2070. Half gall. T2071, One gall. T2072. LIGHT GREEN: 1 pint T1781, 1 quart T1782, Half gall. T1783. 1 Gall. T1784. THINNERS: 1 pint, T1785, 1 quart T1786, half gall, T1787, 1 Gall. T1788).

ACTION TAKEN AT WORKS.

Method of painting changed as from vehicle No.06112000.

ACTION TO BE TAKEN.

Treat each case on its merits before offering assistance. Carry out repairs as above.

Report any case of complaint after vehicle No.06112000.

AS THIS COMPLAINT MAY BE WIDESPREAD, THIS BULLETIN IS NOT FOR GENERAL ISSUE.

Footnote.

- ⌘ To passivate is to prepare the surface of the metal to receive the paint and produce a good bonding medium. Proprietary brands of passivating material are I.C.I. 'DEOXIDINE' (Rover T1883 - $\frac{1}{2}$ gall), Dookers 'Primo-surfacer', Sunbeam Anti-corrosives 'Alcoлено'.